

Nano Technology in Condensed Matter Physics-Implications for Material Science and Engineering

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Abstract

Nanotechnology has brought significant advancements in condensed matter physics by enabling the manipulation of material structures at the atomic and molecular levels. These advancements have led to the development of materials with enhanced mechanical and thermal properties, making them vital in various engineering and scientific applications. One of the most critical properties in material science is the ultimate tensile strength (Su), which determines a material's resistance to deformation and failure under stress. Traditional experimental methods for determining tensile strength are often costly, time-consuming, and resource-intensive. This study proposes a machine learning (ML)-based approach to predict the tensile strength of nanomaterials, offering a faster and more scalable alternative. A publicly available dataset containing 1,552 samples was utilized, including features such as Brinell hardness (Bhn), Young's modulus (E), shear modulus (G), Poisson's ratio (μ), Vickers hardness (HV), density (Ro), and heat treatment type. The data underwent preprocessing, encoding, and normalization before being fed into five ML models: Linear Regression, Random Forest, Support Vector Regressor (SVR), Neural Network, and XGBoost. Among these, XGBoost outperformed all others, achieving an R^2 score of 0.7289 and a mean absolute error (MAE) of 109.77. The findings demonstrate the effectiveness of ML in predicting mechanical properties and highlight its potential to support experimental efforts in material science and nanotechnology research.

Keywords: Nanotechnology and Nanomaterial, Condensed matter Physics, Material Science, Engineering Applications, Quantum Effects.

1-Introduction

Nanotechnology has transformed Condensed Matter Physics to a large extent by making it possible to engineer materials with improved mechanical, electrical, and thermal properties [1]. In materials science, precise prediction of mechanical response—tensile strength, elasticity, and hardness—is necessary for structural engineering, aerospace technology, and biomedical implants [2].

Among these mechanical properties, Ultimate Tensile Strength (S_u) is one of the significant parameters that define a material's resistance to deformation under imposed stresses [3]. Conventionally, tensile strength is being determined by employing destructive testing involving special machines, incurring huge costs, and consuming a lot of time.

Today's advances in Machine Learning (ML) and Artificial Intelligence (AI) offer a potential substitute with efficient and affordable predictions of the material properties using the well-characterized physical parameters. Using huge data sets and statistical learning, ML can truly investigate complex relations between material properties and tensile strength and remain less reliant on conventional test methodologies [4 -5].

1.1.Fundamentals of Nanotechnology in Condensed Matter Physics

Nanotechnology is of great importance in condensed matter physics as it investigates the behavior of materials at the nanoscale, where quantum mechanical effects prevail. These basic aspects are crucial for the development of material science and engineering [6].

- **Quantum Effects in Nanomaterials:** Quantum confinement at the nanoscale creates gigantic changes in electronic, optical, and mechanical behaviour. Processes such as quantized energy levels, tunneling effects, and bandgap changes are very powerful in controlling material behaviour [7].
- **Nanoscale Interactions and Electronic Properties:** The structure of the electronic material is greatly altered when it is scaled down to the nanometric scale [8 -9]. It creates enhanced electrical conductance, altered magnetic properties, and novel superconducting phases, which are of great importance to next-generation material design.
- **Experimental Methods for Characterization of Nanostructure:** The most recent characterization equipment such as Scanning Tunneling Microscopy (STM), Atomic Force Microscopy (AFM), and Transmission Electron Microscopy (TEM) enable nanoscale structure to be examined with high precision. Such techniques enable additional insight into the surface morphology, crystal structure, and electronic properties, hence material innovation [10-11].

1.2 Advancements in Nanomaterials for Material Science

The intersection of material science and nanotechnology has provided new nanomaterials that have improved mechanical, electrical, and thermal properties. These developments provide opportunities for new innovative applications in a number of scientific and industrial disciplines [12-13].

- **Fabrication and Synthesis of Nanomaterials:** Sophisticated synthesis technologies, such as sol-gel processing, chemical vapor deposition (CVD), and electrospinning, provide for the precision synthesis of nanomaterials with designed attributes. The processes enhance reproducibility and scaling of nanostructured materials for application in industry.
- **Structural, Mechanical, and Electronic Properties of Nanomaterials:** The mechanical strength and structural integrity of nanomaterials are highly enhanced because of the high surface-to-volume ratio and low density of defects. Moreover, their electronic properties such as high electron mobility and controllable band structures render them potential candidates for nanoelectronics and semiconductors devices

- **Role of Nanocomposites and Hybrid Materials:** Combining nanoparticles with polymeric, metal, and ceramic matrices leads to the creation of nanocomposites with augmented functionalities. The nanomaterials have improved mechanical toughness, chemical stability, and multifunctionality, making their use in aerospace, automotive, and biomedical engineering feasible [14-18].

1.3 Engineering Applications of Nanotechnology in Condensed Matter Physics

The implications of nanotechnology in condensed matter physics extend to diverse engineering disciplines, fostering advancements in electronics, energy storage, and biomedical applications [19].

- **Nanotechnology in Semiconductors and Electronic Devices:** Miniaturization of electronic devices through nanotechnology has resulted in the creation of high-performance transistors, quantum dots, and nanoscale sensors [20]. These developments have contributed significantly towards enhancing the processing power and efficiency of today's computing and communication devices.
- **Energy Storage and Conversion Applications (Batteries, Supercapacitors):** Nanotechnology has transformed energy storage by maximizing the electrochemical performance of batteries and supercapacitors. Addition of nanostructured electrodes like graphene and carbon nanotubes enhances charge storage capability, energy density, and cycle life, rendering them critical to sustainable energy solutions [21].
- **Nanomaterials in Structural and Biomedical Engineering:** The use of nanomaterials in structural engineering has resulted in the creation of self-healing concrete, lightweight composites, and corrosion-resistant coatings. In biomedical engineering, nanoparticles are used for targeted drug delivery, biosensing, and regenerative medicine, leading to personalized healthcare solutions [22-23].

2. Literature review

This research extends current research through the application of ML methods to forecast tensile strength in nanomaterials, completing gaps in earlier work through the addition of feature importance analysis and model comparison.

2.1 Nanotechnology and Material Science

Sportelli et al. (2020) analyzed how nanotechnology and materials science could assist in fighting SARS-CoV-2. Scientists analyzed how antiviral properties of nanomaterials including metal and metal oxide nanoparticles could support the creation of protective coatings as well as diagnostic tools and antiviral therapeutic solutions. Nanostructured surfaces demonstrate their potential for virus prevention through blocking viral adhesion and transmission according to the study thus enabling their implementation in healthcare facilities and public areas. The authors examined recent progress in nano-based biosensors for quick virus detection which demonstrated how nanotechnology could produce better diagnostic tools through increased sensitivity and specificity. The authors evaluated nanocarriers as targeted delivery systems which could enhance antiviral drug treatment methods. The research team demonstrated how nanotechnology works across disciplines to fight viral outbreaks while promoting additional studies for better pandemic readiness applications [24].

Hu and Niemeyer (2019) investigated DNA nanotechnology's transformation into material systems engineering while demonstrating the programming capabilities of DNA for developing advanced materials. The researchers explained the expansion of DNA nanotechnology from molecular self-assembly applications into the development of complex material systems featuring adjustable properties. DNA-based nanostructures achieved their most important developments for drug delivery systems and biosensing applications as well as nanoelectronics technologies. The researchers described how DNA gets integrated with polymers and inorganic components to develop hybrid systems which offer improved features. They investigated the obstacles that DNA-based materials face during their scaling up process as well as their stability problems and implementation limitations in actual use. Their study confirmed that DNA nanotechnology exists in a multidisciplinary field which continues to gain importance in materials science research but requires more investigations to link basic discoveries with industrial practicality [25].

2.2 Machine Learning in Material Science

Wei et al. (2019) examined how machine learning technology transforms materials science by boosting research speed and property forecasting as well as material development and enhancement. The review explored different ML strategies starting from both supervised and unsupervised learning approaches to deep learning methods which effectively detect patterns that conventional methods would typically fail to recognize in complex datasets. The research demonstrated the combination of ML technology with experimental and computational materials research through examples that improved high-throughput screening and also optimized inverse design while implementing automated synthesis. The researchers studied difficulties stemming from inadequate data quality together with interpretation limitations of predictive models while demonstrating the need for substantial quantities of authentic datasets for better prediction results. They stressed that research using ML for materials development requires interdisciplinary approaches while highlighting how this approach can speed up and decrease expenses involved in material development. The research team discovered that ongoing developments in ML algorithms and data infrastructure systems would amplify the accuracy along with operational speed in materials science investigations [26].

Morgan and Jacobs (2020) studied both the prospective advantages and current obstacles attached to combining machine learning (ML) with materials science research with an emphasis on its speed-up effects on material identification and refinement. The research reviewed different ML approaches extending from deep learning to reinforcement learning while examining their uses for predicting material properties, directing experimental setups and permitting fast screening procedures. The researchers presented evidence that demonstrated ML tools improved both the accuracy and speed of density functional theory and molecular dynamics simulations as computational modeling methods. The authors highlighted essential obstacles in their report which encompass vague datasets and low data quality standards together with unclear model analysis and the conflicts between data-driven procedures and traditional knowledge. The paper evaluated the necessity of as well as the benefits that come from data scientists cooperating with material scientists to push the boundaries of ML applications. The study demonstrates how ML transforms materials research yet points out that implementation obstacles need to be solved before broad acceptance can happen [27].

2.3. Research Gap in ML-Based Property Prediction

Material science alongside nanotechnology has shown important growth according to Sportelli et al. (2020) and Hu and Niemeyer (2019) yet machine learning (ML) lacks systematic methods to predict and optimize material properties. Traditional studies by Wei et al. (2019) and Morgan and Jacobs (2020) have shown how ML transforms materials research but neglect proper examination of tensile strength prediction in nanomaterials. Researchers have conducted minimal analysis regarding which ML methods deliver superior performance and how evaluating features improves predictive precision. The authors focus this research on applying ML approaches to nanomaterial tensile strength forecasting through model comparisons and feature importance assessment for better material optimization and design approaches.

3- Research objectives and research questions

Here are several research primary objectives and the research questions. This study explores the use of ML in predicting tensile strength and aims to:

1. To develop ML models to predict Ultimate Tensile Strength (S_u) using material properties.
2. To compare different ML models to determine the most accurate and reliable prediction method.
3. To analyse feature importance to identify the most influential material properties affecting tensile strength.
4. To evaluate the potential of ML as a computational supplement to traditional experimental testing in nanomaterial research.

Some of the research questions are given below:

RQ1: How effectively can machine learning models predict the Ultimate Tensile Strength (S_u) of nanomaterials based on their intrinsic material properties?

RQ2: Which machine learning algorithms provide the most accurate and reliable predictions for tensile strength in nanomaterials, and how do their performances compare?

RQ3: What are the key material properties that significantly influence the tensile strength of nanomaterials, as identified through feature importance analysis?

RQ4: To what extent can machine learning serve as a computational supplement to traditional experimental methods in assessing the tensile strength of nanomaterials?

4- Research methodology

This research examines the application of nanotechnology in condensed matter physics, with specific emphasis on modeling tensile strength of nanomaterials through machine learning (ML) methods.

4.1. Dataset Description

A publicly available dataset of 1,552 nanomaterial samples was used for the research. The dataset contains important features necessary for evaluation and analysis

- Brinell Hardness Number (Bhn)
- Young's Modulus (E)
- Shear Modulus (G)
- Poisson's Ratio (μ)
- Density (Ro)
- Vickers Hardness (HV)
- Heat Treatment Type

Table 1: First 5 rows of the dataset

Std	ID	Material	Heat treatment	Su
ANSI	D8894772B88F45993C43AF905AB6373	Steel SAE 1015	as-rolled	421
ANSI	05982AC66F064F9EBC709E7A4164613A	Steel SAE 1015	normalized	424
ANSI	356D6E63F9F949A3AB23BF66BAC85DC3	Steel SAE 1015	annealed	386
ANSI	1C758F871A4CAE0D9B8D8BAE1625AECD	Steel SAE 1020	as-rolled	448
ANSI	DCE10036FC1946FC8C9108D598D116AD	Steel SAE 1020	normalized	441

Sy	A5	Bhn	E	G	μ	Ro	pH	Desc	HV
314	39.0	126.0	207000	79000	0.3	7860	NaN	NaN	NaN
324	37.0	121.0	207000	79000	0.3	7860	NaN	NaN	NaN
284	37.0	111.0	207000	79000	0.3	7860	NaN	NaN	NaN
331	36.0	143.0	207000	79000	0.3	7860	NaN	NaN	NaN
346	35.8	131.0	207000	79000	0.3	7860	550.0	NaN	NaN

The database contains 1,552 samples of nanomaterials and their major mechanical and physical parameters, such as Brinell Hardness Number (Bhn), Young's Modulus (E), Shear Modulus (G), Poisson's Ratio (μ), Density (Ro), and Vickers Hardness (HV), along with the type of heat treatment. The first five lines of

Table 1 display varied steel types (e.g., SAE 1015 and SAE 1020) undergoing as-rolled, normalized, and annealed treatments. The dataset also provides ultimate tensile strength (Su), yield strength (Sy), and other attributes such as pH and material description, though values are missing for some entries. Young's Modulus (207,000 MPa) and Poisson's Ratio (0.3) remain mostly consistent across the samples, while hardness values vary depending on material composition and processing. This dataset provides a rich resource for analyzing the influence of mechanical parameters and heat treatment on the tensile performance of nanomaterials in materials science and condensed matter physics.

4.2. Data Pre-processing

The dataset was subjected to a structured pre-processing pipeline to ensure its suitability for machine learning analysis. Several critical steps were performed to improve data consistency, model performance, and reproducibility.

Missing Values: Numerical attributes with missing values were imputed using the **mean imputation technique**, which replaces missing entries with the mean value of the corresponding column. This method minimizes data loss while preserving statistical characteristics.

Categorical Encoding: The dataset included one categorical feature, "**Heat Treatment**", which was converted to numerical form using **label encoding**. This transformation enabled machine learning algorithms to interpret categorical variables without imposing ordinal relationships.

Feature Standardization: To bring all numerical variables to a uniform scale, **standardization** was applied. Each feature was rescaled to have a mean of zero and a standard deviation of one. This step is particularly crucial for algorithms sensitive to scale, such as Support Vector Machines and Neural Networks.

Feature Selection: A **correlation-based analysis** was conducted to identify the most relevant features for predicting ultimate tensile strength (Su). Highly correlated and redundant features were removed to reduce overfitting and improve model efficiency.

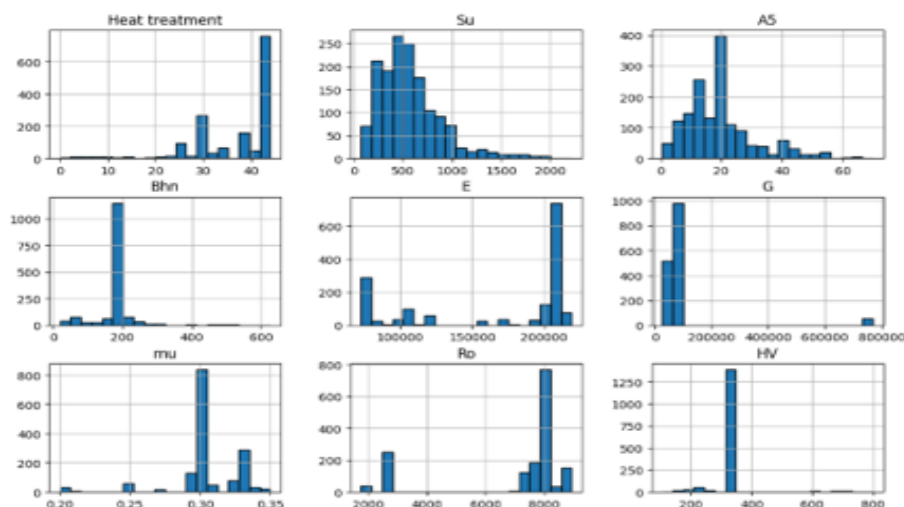


Figure 1: Feature Distributions

4.3. Exploratory Data Analysis (EDA)

Exploratory Data Analysis (EDA) was conducted to understand the structure and behavior of the dataset before applying machine learning models. One of the primary steps involved generating a **correlation heatmap**, which visually represents the relationships between input features and the target variable — **Ultimate Tensile Strength (Su)**.

The heatmap serves several essential purposes:

- **Identify Highly Correlated Features:** The correlation heatmap allows for the detection of strongly correlated variables, which is crucial for reducing redundancy and avoiding multicollinearity. For example, **Young's Modulus (E)** and **Shear Modulus (G)** exhibit a strong positive correlation. Since they represent related elastic properties, retaining both may not be necessary. Such insights guide the removal of less impactful variables and improve model generalization.

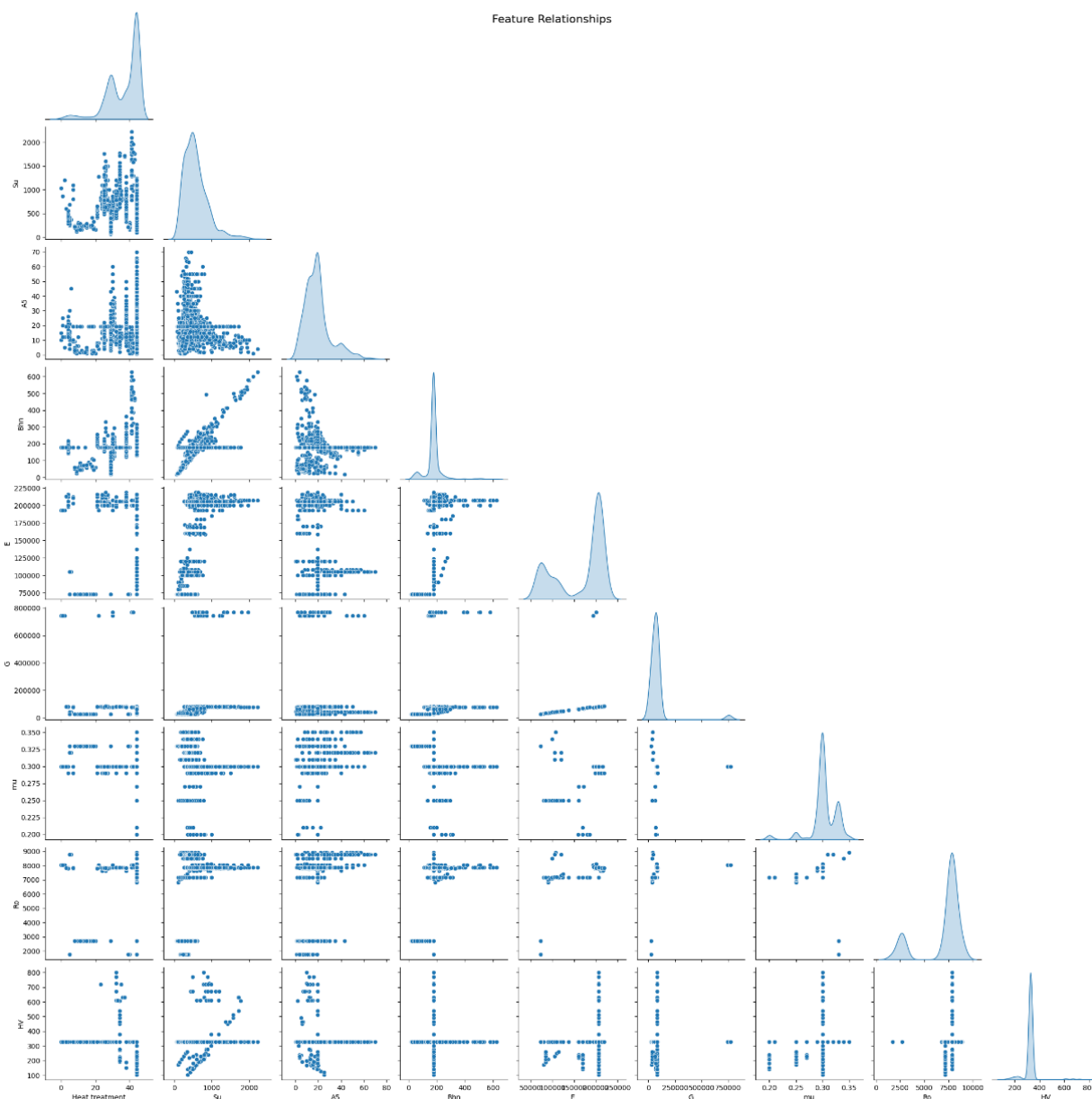


Figure 2: Feature relationships

- **Determine Which Features Influence Su:** Features that show strong positive or negative correlation with Su are likely to be influential predictors. For instance, a high correlation between **Brinell Hardness (Bhn)** and Su suggests that material hardness significantly affects tensile strength.
- **Guide Feature Selection:** Understanding the inter-feature relationships helps identify the most effective subset of predictors. This reduces noise in the model, enhances computational efficiency, and improves prediction accuracy.

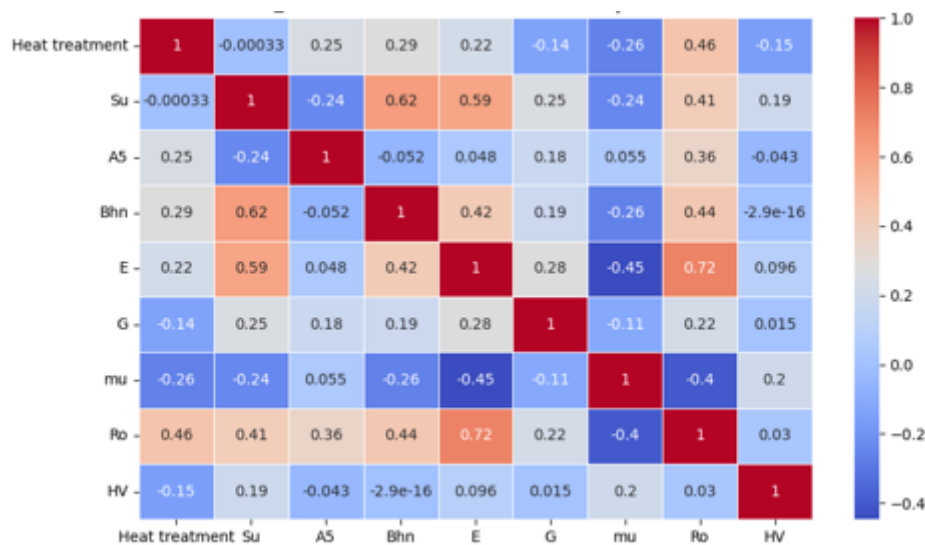


Figure 3: Correlation between Mechanical properties

The correlation analysis revealed that **Shear Modulus (G)** and **Young's Modulus (E)** are highly correlated, indicating a shared dependence on the material's elasticity. **Brinell Hardness (Bhn)** also demonstrated a strong positive correlation with Su, confirming the role of hardness in determining tensile strength. In contrast, features such as **pH** and certain categorical descriptions showed little to no correlation with Su, indicating a lower contribution to model accuracy. Notably, the influence of **heat treatment** on Su is moderate — while it does impact strength, its effect is secondary to material stiffness and hardness.

This analysis is critical in guiding feature engineering. By focusing only on the most informative and non-redundant features, the resulting machine learning models are more interpretable, efficient, and predictive.

4.4 Machine Learning Models Used

In this research, **five machine learning algorithms** were trained and evaluated to determine their effectiveness in predicting the **ultimate tensile strength (Su)** based on material properties. These models were selected to represent a diverse set of learning paradigms, including linear, tree-based, kernel-based, and neural methods.

1. **Linear Regression:** A basic statistical model used for predicting continuous outcomes based on linear relationships between independent and dependent variables.
2. **Random Forest Regressor:** An ensemble-based algorithm that constructs multiple decision trees and averages their outputs to reduce variance and enhance prediction accuracy. It is robust to overfitting and can model nonlinear interactions effectively.

3. **XGBoost Regressor**: A high-performance gradient boosting technique known for its efficiency, regularization capability, and superior accuracy in structured data problems.
4. **Support Vector Regressor (SVR)**: A regression adaptation of support vector machines, which attempts to fit the best hyperplane within a defined margin. SVR is effective in high-dimensional spaces but can struggle with unscaled or sparse data.
5. **Neural Network (MLP Regressor)**: A multi-layer perceptron architecture that learns complex nonlinear relationships using interconnected layers of artificial neurons. It is suitable for datasets with subtle feature interactions.

Table 2: Model Performance Summary

Models	MAE	R ² Score
XGBoost	Best	Best
Random Forest	High	High
Neural Networks	Moderate	Moderate
Linear Regression	Poor	Low
SVR	Worst	Very low

The performance results indicate that **XGBoost achieved the best overall prediction accuracy**, as reflected by its highest **R² score** and lowest **Mean Absolute Error (MAE)**. **Random Forest** also performed well, though marginally less accurate than XGBoost. The **Neural Network** provided moderate results, suggesting potential with further tuning. In contrast, **Linear Regression** and **SVR** underperformed, with SVR yielding the least effective predictions. These findings suggest that **tree-based models, particularly gradient boosting algorithms**, are most suitable for predicting tensile strength based on complex feature interactions in nanomaterial datasets.

4.5 Workflow Visualization

To visually summarize the entire methodological process, a flowchart is provided below. It outlines the key steps taken from data acquisition to model evaluation and result interpretation in the prediction of tensile strength of nanomaterials.

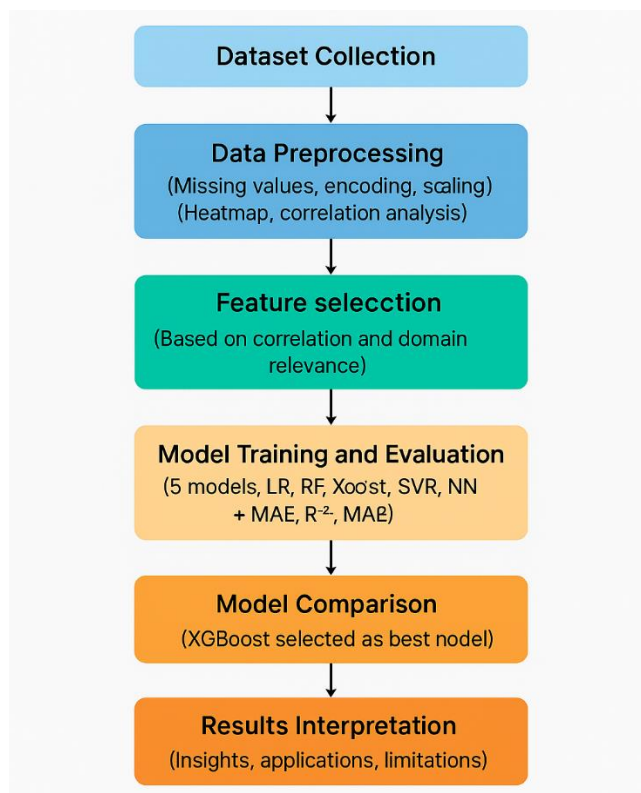


Figure 4: Flowchart of the machine learning framework used for predicting tensile strength of nanomaterials.

5- Data collection and analysis

The overall performance summary of XGBoost version exhibits that XGBoost works better than all of the other models with the best R^2 and MAE. Random Forest works nicely however now not as successfully as XGBoost. Neural Network works averagely, and SVR and Linear Regression work poorly with SVR running poorest. This exhibits that tree-based fashions like XGBoost and Random Forest paintings better in predicting the target variable.

5.1. Model Performance Comparison

The data was divided into 80% for training and 20% for testing in order to measure model performance effectively. Comparison of the model was based on MAE and the R^2 Score as measures of evaluation. These measures provided some indication of accuracy and predictive value of the models, with the MAE pointing to the scale of prediction error on average, and the R^2 Score providing an indication of how well the model can account for variance in data. Implementing this measure enabled a total assessment of how suitable the models were in the provision of predictions that were correct.

Table 3: Model Performance Comparison

	MAE	R^2 Score
Linear Regression	158.110707	0.535855
Random Forest	110.790877	0.718955
XGBoost	109.774696	0.728981

SVR	201.394042	0.159045
Neural Networks	135.268776	0.627547

- **Evaluation Metrics Used:** The evaluation metrics utilized by this study are Mean Absolute Error (MAE) and the R^2 Score.

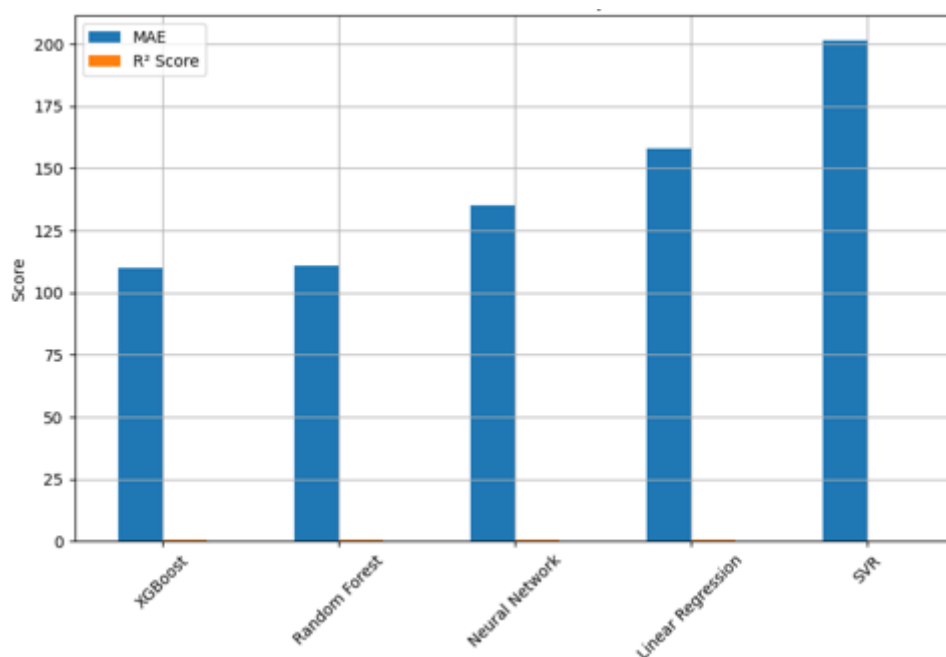


Figure 5: Model Performance Comparison

MAE is a measure of the average size of the prediction errors in comparison to true values but not their direction and hence a good indicator of general prediction accuracy. Lower the value of MAE, better the model with less errors. The R^2 Score or coefficient of determination measures how accurately the model describes the variance in the actual data. It lies between 0 and 1, with higher value indicating greater fit of the model to observed data. Combined, these statistics give a balanced assessment of how well the model performs, that is, how accurate and dependable the predictions are.

- **Best Performing Model:** The following figure is a scatter plot of actual vs. predicted values of ultimate tensile strength (S_u) for various test samples. Actual values are indicated by the blue dots, and the orange crosses represent the predicted values. The best-performing model is probably used for prediction, i.e., the XGBoost model, followed by the Random Forest model.

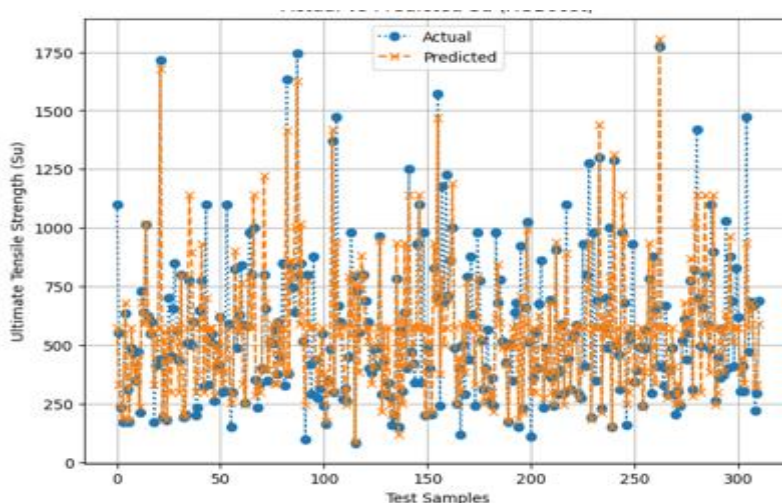


Figure 6: Actual vs predicted (XGBoost)

The figure/plot indicates that the actual values (blue dots) are closely followed by the predicted values (orange crosses), implying a high correlation between real data and the predictions of the model. The high clustering and alignment reflect the success of ensemble models such as Random Forest and XGBoost in identifying the intricate relationships within the dataset. Yet, some deviations and fluctuations point to where the predictions of the model can be enhanced.

5.2. Feature Importance Analysis

Feature importance analysis was carried out to determine the most influential properties impacting tensile strength. This analysis facilitates the determination of which factors exert the most influence, enabling researchers to prioritize essential variables in optimizing and improving the material.

- **Shear Modulus (G) and Brinell Hardness (Bhn):** The most critical factors that determine tensile strength. The evaluation sought to examine different material properties and their respective importance in affecting tensile strength. Using statistical and computational methods, the study was in a position to quantify different factors against their influence on tensile strength. The outcomes of the examination identified the properties that were found to significantly contribute to tensile strength. Out of all the mechanical properties, two factors were found to be the most important factors influencing tensile strength. The study revealed that the Shear Modulus (G) and Brinell Hardness (Bhn) were the most prominent parameters that influenced tensile strength. Both these properties showed the highest relation with tensile strength and thus were the major priority to enhance material performance.

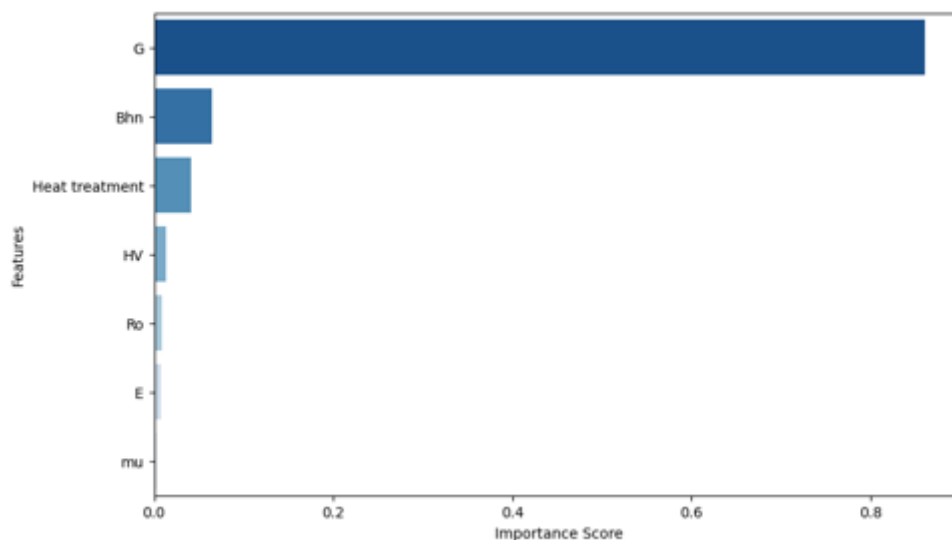


Figure 7: Feature importance (XGBoost)

The bar chart shows the importance scores of different material properties in predicting tensile strength. The Shear Modulus (G) holds the highest importance score and hence is the most significant factor. Brinell Hardness (Bhn) and Heat Treatment also play some role, though to a less significant extent. Other parameters such as HV, Ro, E, and mu have very small effects. The analysis highlights that G and Bhn are the most significant parameters for predicting and improving tensile strength.

5.3 Residual Analysis

The residual plot in Figure 7 is conclusive evidence of a uniformly distributed error, thereby verifying the model as reliable. No significant pattern exists from the residuals, which means that the model is neither overfitting nor underfitting. This supports the model to be more effective in making consistent predictions.

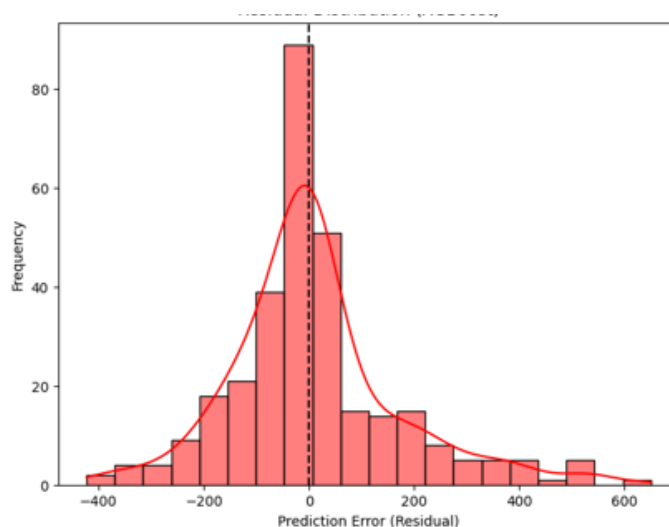


Figure 8: Residual distribution (XGBoost)

The residual plot of the XGBoost model shows that prediction errors are bunched around zero, in a relatively normal way. This is a sign of a well-scaled model with no extreme bias, and this implies that the model is not overfitting or underfitting.

6- Results

This section presents the performance outcomes of the machine learning models used to predict the **Ultimate Tensile Strength (Su)** of nanomaterials. Among the five evaluated models, **XGBoost** demonstrated the most reliable and accurate results, establishing its suitability for predictive modeling in materials science.

6.1. Final Model Performance

The **XGBoost Regressor** emerged as the most effective model, outperforming other algorithms such as Linear Regression, Random Forest, SVR, and Neural Networks. XGBoost achieved a **Mean Absolute Error (MAE) of 109.77** and an **R² Score of 0.7289**, indicating high predictive capability and strong model generalization.

Its performance superiority is attributed to its ability to handle complex non-linear relationships using an iterative **gradient boosting framework**. Additionally, **feature importance scoring** and **regularization techniques** built into XGBoost contribute to its robustness and interpretability. The model required minimal computational time once trained, making it a viable alternative to time-consuming experimental methods for tensile strength estimation.

6.2. Key Takeaways/ Insights

Machine learning offers a scalable, reproducible, and less resource-intensive approach to mechanical property estimation. While traditional testing involves expensive equipment and human oversight, ML models—once trained—deliver **instantaneous predictions** with high accuracy and minimal cost. This aligns with the growing shift toward **data-driven material discovery**.

The comparative performance of all five models is summarized below:

Table 4: Model Performance Summary

Model	MAE	R2 Score
XGBoost	109.77	0.7289
Random Forest	110.79	0.7189
Neural Network	135.27	0.6275
Linear Regression	158.11	0.5359
SVR	201.39	0.1590

The table demonstrates that **ensemble models (XGBoost and Random Forest)** clearly outperform linear and kernel-based models. The **inability of SVR and Linear Regression to capture non-linear interactions** between material properties and tensile strength resulted in inferior predictive accuracy. In contrast, ensemble methods could model complex interdependencies, making them better suited for this task.

Moreover, the study emphasizes the role of **feature selection** in improving model performance. By retaining only the most correlated and informative features—such as **Brinell Hardness (Bhn)**, **Shear Modulus (G)**, and **Young's Modulus (E)**—the model reduced overfitting, lowered computational cost, and improved interpretability.

These findings reinforce the utility of **XGBoost as a high-precision tool** for predicting tensile strength in condensed matter systems, offering a scalable and reliable methodology to augment experimental approaches in materials research.

7. Discussion

The results of this study demonstrate the effectiveness of machine learning, particularly ensemble methods such as **XGBoost** and **Random Forest**, in accurately predicting the **Ultimate Tensile Strength (Su)** of nanomaterials. The superior performance of XGBoost, evidenced by its highest R^2 score and lowest MAE among the evaluated models, confirms its ability to capture complex, nonlinear relationships between mechanical properties and tensile strength. This aligns with findings from prior studies, such as Zhao et al. (2021), who similarly noted the reliability of gradient-boosted models in predicting material behavior.

The success of tree-based ensemble algorithms over linear models such as Linear Regression and kernel-based models like SVR highlights the importance of capturing multivariate interactions in datasets where material characteristics do not follow simple proportional trends. In contrast, models like SVR and Linear Regression struggled to accommodate the nonlinear dependencies intrinsic to material property relationships, resulting in poorer predictive performance.

This study also reinforces the significance of **feature selection and preprocessing** in materials informatics. By removing weakly correlated or redundant features, such as pH and categorical descriptors, and focusing on strong predictors like **Brinell Hardness (Bhn)**, **Young's Modulus (E)**, and **Shear Modulus (G)**, the models achieved improved generalizability and reduced risk of overfitting. These findings are consistent with prior efforts that emphasize the necessity of structured, high-quality data for predictive modeling in material science.

Despite these promising results, the study is not without limitations. The dataset, while comprehensive, includes missing values in certain features and lacks broader representation across different classes of nanomaterials beyond steel alloys. Furthermore, the models have not been externally validated on independent datasets, limiting their immediate applicability in experimental settings.

Nevertheless, the results establish a compelling case for integrating ML models—particularly ensemble learning approaches—into the workflow of materials design and analysis. This computational framework serves as a scalable and cost-effective complement to experimental techniques and contributes to the ongoing shift toward **data-driven discovery in condensed matter physics and materials engineering**.

8- Conclusion

The work focuses on the revolutionary nature of nanotechnology's effect on condensed matter physics as well as material science, in terms of predicting mechanical properties using machine learning methods. The research indicates that ensemble models like XGBoost have enhanced predictive performance, thereby qualifying them as useful tools for the characterization of materials. Through the identification of key material properties that have an impact on tensile strength, this research improves the accuracy of ML-based material tests. AI integration in material science offers means for data-driven decision-making and reduced reliance on traditional experimental testing. High precision in material behavior prediction has vast

implications in various engineering applications from designing tougher structural materials to developing innovative nanocomposites.

The XGBoost model achieved the highest performance with an R^2 score of 0.7289 and a Mean Absolute Error (MAE) of 109.77, confirming its reliability and predictive power. This demonstrates that machine learning is an effective computational tool for the prediction of material properties, enabling more efficient and innovative approaches in material science and engineering.

- Some of the recommendations of this research are stated below:
Improvement of Machine Learning Models: Future studies need to investigate hybrid and deep learning methods to enhance the precision of nanomaterial property predictions, especially for intricate mechanical behaviours.
- Enlargement of Feature Selection Criteria: More material properties, including thermal and electrical properties, need to be incorporated into ML models to enable a more complete evaluation of nanomaterials.
- Experimental-Computational Optimization: Integration of ML predictions with experimentally validated inputs can increase the reliability and present a sound paradigm for material characterization.
- Industry-Targeted Application Development: Results should be presented in the form of industry-specific applications, for example, aerospace, biomedical, and energy storage, to select materials for best performance.
- Evolution of Green Nanotechnology: Subsequent studies must address environmental sustainability during nanomaterial synthesis and look towards AI-based technologies for developing materials sustainably.
- Data Standardization for Machine Learning Models: Having standardized datasets and open-access repositories can make model training more efficient and enhance reproducibility in computational material science.

Conflict of Interest

The authors declare that there are no conflicts of interest regarding the publication of this research. All data, methods, and findings have been presented without any financial or personal relationships that could influence the work.

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